



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5422-3
Job Sheet 172497-A



Part No: D5422-3

Job Qty: 10 ea

Part Name: Latch Mount



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/23/18

Job Tracking No:

Due Date: 2/21/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: D5422 REV.A IPP REV:A 18.09.12 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
120	QC	10 pcs		2/20/18	0.00	0.00	QC8		Prev. Done.
130	Brake NC	10 pcs		2/20/18	0.01	0.24	Brake NC 1		
140	QC	10 pcs		2/20/18	0.00	0.00	QC5		
142	Powdercoat	10 pcs		2/21/18	0.00	1.00	Powdercoat2		
150	Packaging	10 pcs		2/21/18	0.00	0.00	Packaging3		
160	QC21-SA	10 Ea		2/21/18	0.00	0.00	QC21		

Part Op 130 - Form as per dwg.

Descriptions: 142 - START TIME: 12:55 OVEN TEMPERATURE: 400° FINISH TIME: 1:25.

M 85893.

Job BOM

Job BOM records could not be found.

Job Allocations

Job Allocations could not be found.

Part Specifications

Specifications could not be found.

Plex 2/23/18 7:55 AM dart.lacelle.linda

DQA: _____ Date: _____

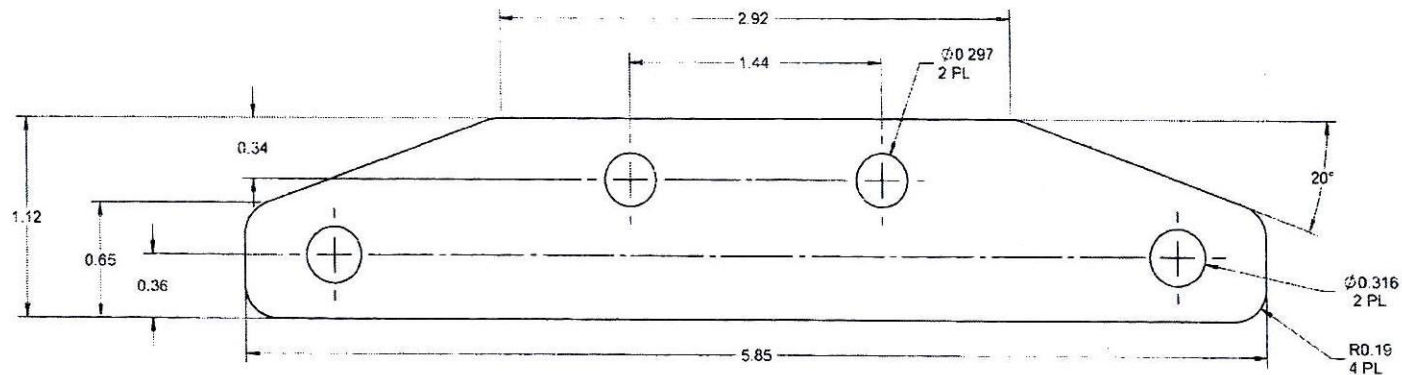


WORK ORDER NON-CONFORMANCE / UPDATE

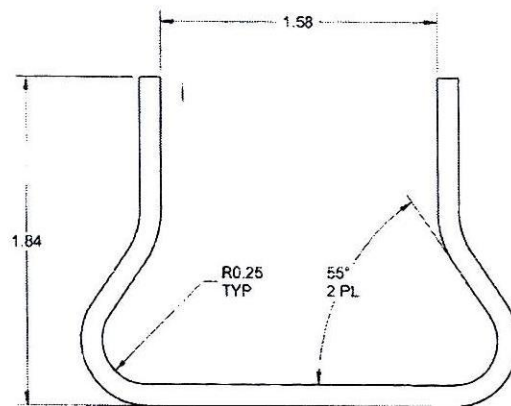
QA Closed: _____ Date: _____

Work Order update only ☐

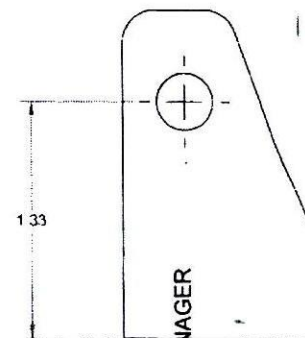
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Dart Aerospace Ltd. 1270 Aberdeen Street Hemel Hempstead, Herts AL1 1K7 UK TEL: 1 613 832-5200 E-MAIL: sales@dartaero.com www.dartaerospace.com DART AEROSPACE Container No: S044827 Part: D5422-3 Job No: 172497-A Serial No/Batch: S044102 Revision: D5422 Inspector: Date: 02/23/18		Misaligned/off center Function																																																																					



D5422-3F BRACKET
FLAT PATTERN



D5422-3 BRACKET
MAKE FROM D5422-3F



W10172497

NOTES:

- 1) MATERIAL -3F: AISI 304/316 SS SHEET ANNEALED, 11 GAUGE (0.120 THICK)
PER MIL-S-5059 OR AMS 5513 (304)
OR AMS 5524 (316) OR ASTM A240 OR ASME SA240
REF DART SPEC M304S11GA
- 2) FINISH: POWDER COAT "WHITE" (4.3.5.1) AFTER FORMING PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5422-3" PER QSI 044 6.1
- 7) WEIGHT: 0.19 lbs

REVISIONS

Rev. PAB

W10172497

APPROVED BY DESIGN MANAGER

DESIGN SAD
DRAWN SAD
CHECKED AJS
MFG. APPR. DD
APPROVED HS
DE APPR.
DATE 18.02.07

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO.
D5422

TITLE
BRACKET

REV. A
SHEET 3 OF 3
SCALE
NTS

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